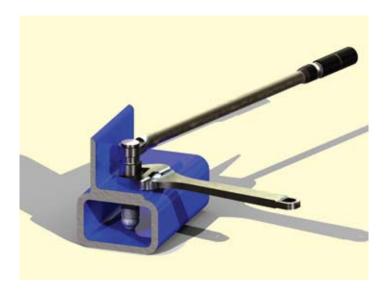
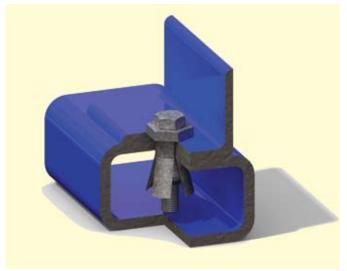
## **BoxBolt® Installation Instructions**



**STEP 1:** Align the holes in the bracket to be secured with the pre-drilled hole in the structural tube. Insert the BoxBolt through both pieces of steel until the underside of the shoulder is flush with the outside of the steel.



**STEP 2:** Hold the hexagon shoulder of the BoxBolt with an open ended wrench. Use an impact wrench or ratchet to tighten the core bolt.



**STEP 3:** Remove the open ended wrench and check to ensure that the core bolt is tightened to the recommended torque.