Simple Table
Z-Frame Table Frame
Kit Instructions

Basic Installation Instructions

1. Confirm that you have all the required parts.
2. Assemble the parts according to the enclosed diagram.
3. When you initially assemble the unit loosely tighten the fitting set screws. After the unit is completely assembled, fully tighten all set screws.
4. If installing plugs, place cloth over plug and hammer into place.

Troubleshooting

If the table seems wobbly, loosen the set screws and adjust the pipes until the table is stable.

Parts

<table>
<thead>
<tr>
<th>Qty</th>
<th>Part</th>
</tr>
</thead>
<tbody>
<tr>
<td>5</td>
<td>61-7 Flanges</td>
</tr>
<tr>
<td>6</td>
<td>25-7 Three Socket Tees</td>
</tr>
<tr>
<td>1</td>
<td>10-7 Single Socket Tee</td>
</tr>
<tr>
<td>4</td>
<td>Leg Pipes</td>
</tr>
<tr>
<td>2</td>
<td>Depth Pipes</td>
</tr>
<tr>
<td>1</td>
<td>Width Pipe</td>
</tr>
<tr>
<td></td>
<td>Short Connector Pipe</td>
</tr>
</tbody>
</table>

Footing Options

<table>
<thead>
<tr>
<th>Qty</th>
<th>Part</th>
</tr>
</thead>
<tbody>
<tr>
<td>4</td>
<td>133-7 Flanges</td>
</tr>
<tr>
<td>4</td>
<td>61-7</td>
</tr>
<tr>
<td>2</td>
<td>3” Caster w/ Brake</td>
</tr>
<tr>
<td>2</td>
<td>3” Caster w/o Brake</td>
</tr>
</tbody>
</table>

Tools

- Allen Key (included)
- Screw Driver
- Hammer (for plugs)
- Crescent Wrench (for casters)
- Level

Questions or Installation Problems?
Customer Service | 1.888.527.2278
Step by Step Instructions

1) Start by attaching the 10-7 Tee on the mid point of Width Pipe.

2) Attach 1 x 61-7 flange to the 10-7 with Short Connector Pipe.

3) Attach the 2 x 25-7 Tees at about 6 inches from the end of Width Pipe. They should be facing opposite directions.

4) Attach Depth Pipe (2x) to the open socket of the 25-7 you just attached to Width Pipe.

5) Attach 2 x 25-7 Tees to the ends of Width Pipe.

6) Attach 2 x 25-7 Tees to the ends of Depth Pipe.

7) Slide Leg Pipes through the open 25-7 Tees until 2 inches of pipe is sticking out of the fitting. Lightly tighten down the 25-7 fitting to lock Leg Pipes in place.

8) Attach the 61-7 flanges (4x) on the top of Leg Pipes.

9) Place your desktop on the ground, with the bottom facing up.

10) Flip the pipe frame over so that the 61-7 flanges are now lying flat on the bottom of the desktop.

11) You may also need to adjust the support in the middle of Width Pipe. All the flanges should be resting flush against the desktop.

12) You may also need to adjust the 25-7 Tees that are attached 6 inches from the end of Width Pipe. These may need to be moved to ensure that Leg Pipes are inline with each other.

13) Attach the 61-7 flanges to the desktop with the appropriate fastener (fasteners not provided).

14) Attach the appropriate footing to Leg Pipes.

15) Turn the desk right side up! You are done! You can adjust the individual fittings to make sure that everything is level and square.