

Instructions for Assembling C50B



1. Lay the M50 and F50 on their side, and insert the tongue of the M50 into the F50.

Ensure that the holes are lined up vertically.



2. Place (1) washer on the bolt.



3. Place (1) washer in between the M50 and F50 so that all the holes are aligned.

You may need to jiggle and twist the fittings to line up the washer with the holes.



4. Slide the bolt/washer through the aligned holes.

5. Hold the unit together, and flip it over. Hold the bolt in place while flipping to prevent losing your place.



6. Place (1) washer on the end of the bolt and screw on the lock nut.



7. Use a pair of wrenches to tighten to the desired angle.